



Dart Aerospace Ltd.
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urgent

D4271-013
Job Sheet 174736



Part No: D4271-013

Job Qty: 2 ea

Part Name: Beam Assembly, Aft



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/21/18

Job Tracking No:

Due Date: 3/23/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV D SHEET 1 IPP rev:A 10.11.18 new issue DD ver:EC IPP RevB 11.01.26 RevB dwg EC verified by:DD IPP RevC 11.07.20 per rev PD1 EC verified by:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea		3/22/18	0.00	0.00	Start Up Small Fab-3	<i>SP</i>	<i>MAR 28 2018</i>
100	Small Fab	2 pcs		3/23/18	0.00	0.59	Small Fab-6	<i>SP</i>	<i>SP</i>
110	QC	2 pcs		3/23/18	0.00	0.00	QC5	<i>SP</i>	<i>SP</i>
120	Packaging	2 pcs		3/23/18	0.00	0.00	Packaging3-2	<i>SP</i>	<i>APR 01 2018</i>
130	QC21-SA	2 Ea		3/23/18	0.00	0.00	QC21	<i>SP</i>	<i>APR 02 2018</i>

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3C12A	Bolt	12 Ea (6 ea)	90-Start up Operation	<i>SP</i>
D4271-027	End Fitting Assembly Aft Beam	2 Ea (1 ea)	90-Start up Operation	<i>SP</i>
D4276-1	Aft Beam	2 Ea (1 ea)	90-Start up Operation	<i>SP</i>
MS21043-3	Nut	12 Ea (6 ea)	90-Start up Operation	<i>SP</i>
NAS1149C0332R	Washer	24 Ea (12 ea)	90-Start up Operation	<i>SP</i>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN3C12A	12	133	0
	D4271-027	2	0	0
	D4276-1	2	0	0
	MS21043-3	12	959	0
	NAS1149C0332R	24	5,014	0

Part Specifications

Specifications could not be found.



Container No: S056311



Part: D4271-013

Job No: 174736

Serial No/Batch: S056311

Revision:

Inspector:

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Date: 03/29/18